



"Miami-Dade County Product Control Approved"
Hurricane Shutters and FBC Decorative Shutters
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Patent No: U.S. 6,996,934 B2 & 7,131,480 B2
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Miami-Dade County Product Control Approved, Bahama & Colonial Shutters, TAS 201, 202, 203, NOA's @ www.miamidade.gov/building
FBC Engineered & Certified Decorative Shutters, TAS 202 & ASTM E330-Uniform Static, ASCE 7-10 Wind Loads - Components & Cladding

Product Description Fixed Decorative Shutter Panel

Briscoe Shutters Inc. (BSI) is dedicated to providing the highest quality and standards in the design and production of our FBC Tested and Certified Decorative Shutter Systems and "Miami-Dade County Product Control Approved" Bahama, Colonial, and Bahama over Colonial Hurricane Shutter Systems.

No Build out Frame is required for the Decorative Shutter Systems (optional Build Out Frame, additional fee)

Decorative Shutters by BSI

Fixed Decorative Shutters & Panels

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| Fixed Decorative Bahama Shutter | Attached flat to the building to enhance the architectural design of large areas; no hinges and they do not projection away from the building |
| Fixed Decorative Colonial Shutter | Attached flat to the building next to a window opening for architectural enhancement of the opening, no hinges, and they do not project away form the building |
| Fixed Decorative Shutter Panel | Attach in an opening at the head (top) and/or jambs (sides), optional depends on the size of the shutter, no hinges, and they do not Projection away from the building |

Hinged Decorative Shutters

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| Hinged Decorative Bahama | Hinges are located at the head (top) of the shutter with hold open/close bracket @ sill (bottom) or jambs (sides) |
| Hinged Decorative Colonial | Hinges are located at the jambs (sides) of the shutter with hold open/close bracket @head (top) and/or sill (bottom) |

Decorative Combinations

We can design almost any combination of shutter assembly you may desire, call for details

Shutter Frame Profile

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|---------------------------|---|
| 1" Frame (standard) | Finished frame profile is 2" (1" frame plus 1" weld guide = 2") |
| 2" Frame (additional fee) | Finished frame profile is 3" (2" frame plus 1" weld guide = 3") |

Fixed Decorative Shutter Panel: Fastened to the building, this is a stationary panel, no hinges and they do not project away from the building

- 1 Decorative shutters do not have a build out frame, the shutter attaches to the structure directly
- 2 Fastening the shutter to the building structure with custom designed brackets for each application
- 3 The perpendicular opening between each fixed slat is 1/8", allowing you to see out the entire slat area from jamb to jamb or jamb to vertical mullion to jamb in the closed position
- 4 The opening in-between each fixed slat at the 45-degree angle is 1/2"

Technical Data

Decorative Shutter Product Description with 1" Frame (standard), 2" Wide Finished Frame Profile

Material ASTM, Aluminum Alloy, 6063-T53, and 6005; 1" x 1-1/2" x 1/8" Rectangular Tube, 1" x 1" x 1/8" Square Tube, 1/4" x 1" Flat Bar, 1" x 1" x 1/8" Angle, 1" x 1" x 1/8" Flat Bar, 2" x 2" x 1/8" x 1" Angle, Aluminum Hinges, 3/8" Rod,

Anchors Concrete Block - 1/4" Tapcons, Wood - Wood Screws, Steel - 10-24 Tek Screws

Assembly

Shutters are custom measured, designed, and manufactured for each opening. Mitered corners and butt connections, welded then sanded to a smooth finish. We use a stamped weld guide to maintain exact opening tolerances, the slats are welded to the shutter frames and optional mullion(s), then the back cover is installed to conceal the welds.

Shutter Finish: Weather resistant powder coatings, RAL colors, Options; Acrylic, Epoxy, Polyester, Polyurethane, Hybrid, Super (some colors and powder types subject to additional fee depending on powder coater's standard colors & types)